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Richard Kraska has a Ph.D. from the University of Minnesota is a diplomat of the American Board of Toxicology. He has 30 years experience in Industry and Government as a toxicologist and a regulatory affairs expert. He became familiar with metalworking and metalworking fluid additives during his 18 year tenure with the Lubrizol Corporation. Since 2005, Dr. Kraska has been an independent consultant where he has helped metalworking fluid clients on matters concerning the regulatory status and health and safety of biocides, other additives and metalworking fluids. He is also a technical consultant for the Independent Lubricant Manufacturers Association.